



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBE703A94-1130-01-07

Job Sheet 183560



Part No: RBE703A94-1130-01-07

Job Qty: 4 ea

Part Name: Handle Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Machining-1		
110	CNC Lathe	4 pcs	9/28/18	9/28/18	0.50	2.00	MORI SL-154		
120	QC	4 pcs	9/28/18	9/28/18	0.00	0.00	QC2 Machining-4		
150	QC	4 pcs	9/28/18	9/28/18	0.00	0.00	QC8 Machining-4		
170	Packaging	4 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1		
180	QC21-SA	4 Ea	9/28/18	9/28/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - 1-Machine as per DWG. FB638 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	1.0800 ft (.27 ea)	90-Start up Operation	5074040

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	1	0	0

Part Specifications

Specifications could not be found.



Container No: S112437



Part: RBE703A94 - 1130 - 01 - 07

Job No: 183560

Serial No/Batch: S112437

Revision: K

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/20/18 11:33 AM Dart.lajeunesse.marie

Date: 09/21/18

DQA: _____ Date: _____



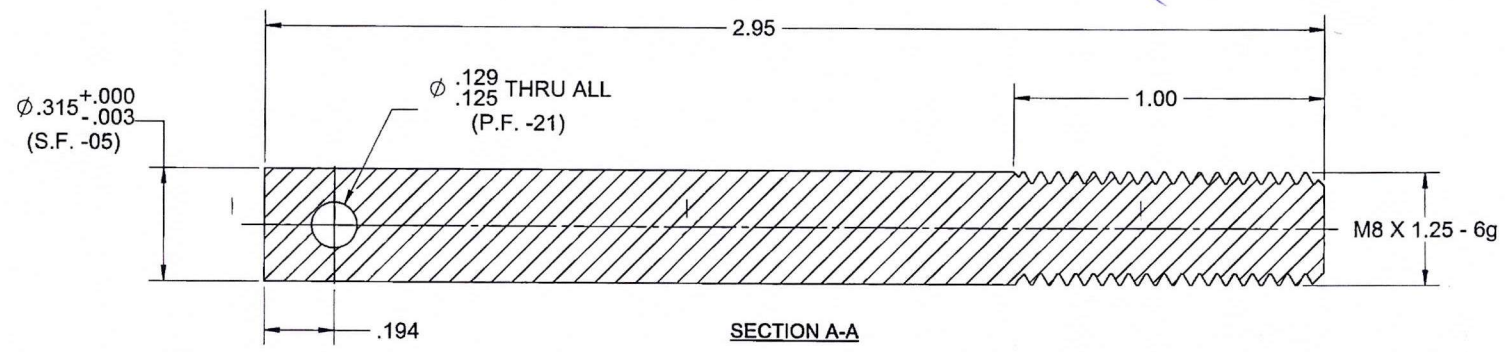
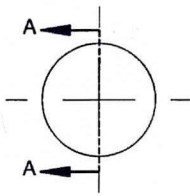
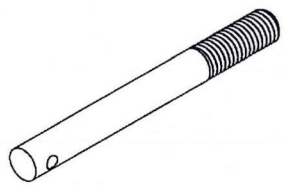
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 183500 M05
1809-20



RBE703A94-1130-01-07 HANDLE STUD

- NOTES:
- 1) MATERIAL: AISI 304/316 SS
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE HANDLE STUD			
DWG NO. RBE703A94-1130-01-07		REV K	
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS ± 1/8		
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES ± 5°		
CHECKED: WM 11/30/2017	± .1 SURFACES ± 125°		
MFG. APPR: WDP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
APPROVED: WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE: NTS	WEIGHT: 0.06LBS	SHEET 5 OF 17	
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